

EP8015/EP6001 MAINTENANCE SCHEDULE

DRUM CHARGE/IMAGE TRANSFER CORONAS

PM Parts	Maintenance Cycle		Part No.	Qty	Disassembly Page
	Clean	Replace			
PC Drum Charge Corona Grid Mesh	100K	600K	1161-4058-01	2	D-47
PC Drum Charge Corona Housing	200K	—	1161-4001-01	1	D-46
PC Drum Charge Corona Comb Electrode	—	400K	1161-4053-01	2	D-46
PC Drum Charge Corona Comb Electrode Cleaner	—	400K	1139-4257-01	4	D-46
Image Transfer/Paper Separator Corona Housing	200K	—	1075-4484-05	1	D-48
Image Transfer/Paper Separator Corona Assembly	—	200K	1075-0337-01	1	D-48
Pre-Image Transfer Guide Plate	—	200K	1075-4105-03	1	D-48

NOTE: K=1,000 copies

PAPER TAKE-UP SECTION/OPTICAL SECTION

PM Parts	Maintenance Cycle		Part No.	Qty	Disassembly Page
	Clean	Replace			
Paper Take-Up Roll	—	200K	1075-3051-01	3	D-13
Paper Feed Roll ●	—	200K	1075-3051-01	3	D-13
Paper Separator Roll ●	—	200K	1075-0162-02	3	D-13
Paper Empty Sensor	200K	—	4425-0104-02	2	—
Paper Take-Up Clutch: EP6001	—	1500K	9322-1310-71	3	D-12
Paper Take-Up Clutch: EP8015	—	1500K	9322-1611-01	3	D-12
Vertical Transport Rollers (White)	200K	1600K	1075-3068-01	3	D-15
Vertical Transport Rollers (Black)	200K	1600K	1075-3067-02	3	D-15
Transport Roller (Upper)	200K	1600K	1075-3552-01	1	D-15
Transport Roller (Lower): EP6001	200K	1600K	1075-3553-02	1	D-15
Transport Roller (Lower): EP8015	200K	1600K	1162-3553-01	1	D-15
Synchronizing Roller (Upper)	200K	1600K	1075-3552-01	1	D-18
Synchronizing Roller (Lower): EP6001	200K	1600K	1075-3551-02	1	D-18
Synchronizing Roller (Lower): EP8015	200K	1600K	1162-3551-01	1	D-18
Paper Dust Remover	200K	600K	1075-3584-01	2	D-18
Suction Belt	200K	—	1075-3651-01	1 set	D-20
Multi Bypass Unit					
Paper Take-Up Roll	—	200K	1052-5224-01	1	D-21
Paper Feed Roll	—	200K	1052-5224-01	1	D-21
Paper Separator Roll	—	200K	1075-0163-02	1	D-21

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NOTE ●: Replace the Feed Roll and Separator Roll as a set.



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FUSING SECTION

PM Parts	Maintenance Cycle		Part No.	Qty	Disassembly Page
	Clean	Replace			
Upper Fusing Roller	—	600K	1075-5768-01	1	D-56
Upper Fusing Roller Bearings	—	1200K	1075-5771-01	2	D-56
Upper Fusing Roller Bushings	—	600K	1075-5772-01	2	D-56
Lower Fusing Roller	—	600K	1129-2021-01	1	D-56
Lower Fusing Roller Bearings	—	1200K	1300-4394-26	2	D-56
Upper Fusing Roller Drive Gear	—	600K	1161-5773-01	1	D-56
Web Roller	—	400K	1145-5801-01	1	D-62
Oil Supply/Web Feeding Roller	—	1200K	1075-5751-01	1	D-62
Upper Paper Separator Fingers	100K	1200K	1074-5701-01	5	D-59
Lower Paper Separator Fingers	—	1200K	1075-5757-01	5	D-60
Fusing Unit Entrance Guide Plate: EP6001	100K	1200K	1075-5809-01	1	D-55
Fusing Unit Entrance Guide Plate: EP8015	100K	1200K	1162-5809-01	1	D-55
Upper Fusing Roller Thermistor	600K	1200K	9372-2310-52	1	D-60
Lower Fusing Roller Thermistor	600K	1200K	9372-2410-21	1	D-61
Upper Transport Roller	100K	—	1075-5811-02	1	D-63
Lower Transport Roller	100K	—	1075-5784-05	1	D-63

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DUPLEX SECTION

PM Parts	Maintenance Cycle		Part No.	Qty	Disassembly Page
	Clean	Replace			
Duplex Unit Paper Take-Up Roll	—	200K	1075-3051-01	1	D-64
Duplex Unit Paper Feed Roll ●	—	200K	1075-3051-01	1	D-64
Duplex Unit Paper Separator Roll ●	—	200K	1075-0162-02	1	D-66
Edge Base Frame : EP8015	—	200K	1075-3965-13	1	—
Edge Guide (Front): EP8015	—	200K	1075-3971-01	1	—
Edge guide (Rear): EP8015	—	200K	1075-3972-02	1	—

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DEVELOPING SECTION

PM Parts	Maintenance Cycle		Part No.	Qty	Disassembly Page
	Clean	Replace			
Starter	—	400K	8932-712	2	D-54
Ds Positioning Collars	100K	—	1075-5044-01	2	D-53
Developer Scattering Prevention Seal	100K	400K	1075-5001-03	1	D-52
Side Seal (Front)	200K	1600K	1075-5086-01	1	D-52
Side Seal (Front)	200K	1600K	1075-5096-01	1	D-52
Side Seal (Rear)	200K	1600K	1075-5094-03	1	D-52
1st. Sleeve/Magnet Roller Holder (Front)	—	1600K	1075-0759-02	1	D-49
1st Sleeve/Magnet Roller Holder (Rear)	—	1600K	1075-0760-01	1	D-49
2nd. Sleeve/Magnet Roller Holder (Front)	—	1600K	1075-0761-03	1	D-49
2nd. Sleeve/Magnet Roller Holder (Rear)	—	1600K	1075-0762-02	1	D-49
Bucket Roller Bushings	—	1600K	1051-1063-01	2	D-49
Conveying/Developer Mixing Screw Bushing (Front)	—	1600K	1065-5106-01	1	D-49
Conveying /Developer Mixing Screw Bushing (Rear)	—	1600K	1075-5154-01	1	D-49
Duct	600K	—	1075-5158-02	1	D-53
Developer Scattering Prevention Filter	—	400K	1075-5088-01	1	D-53

NOTE: K=1,000 copies

OPTICAL SECTION

PM Parts	Maintenance Cycle		Part No.	Qty	Disassembly Page
	Clean	Replace			
Mirrors/Lens	200K	—	N/A	—	D-30
Cooling Fan Filter	—	600K	1075-1378-03	1	D-31
Scanner Rail/Slider Bushings	200K	—	1075-0756-01	2	D-28
Original Glass	100K	—	1151-0174-01	1	D-28
Original Size Detecting Sensor	200K	—	9335-1310-11	1	D-30
Original Size Detecting Sensor	200K	—	9335-1310-21	1	D-30

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N/A: Not Applicable



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PC SECTION

PM Parts	Maintenance Cycle		Part No.	Qty	Disassembly Page
	Clean	Replace			
PC Drum	—	400K	1161-0292-01	1	D-41
Cleaning Blade	—	200K	1075-0902-01	1	D-44
Toner Antispill Seal	100K	600K	1074-0156-01	1	D-42
Pre-Cleaning Erase Lamp	100K	—	1074-6511-03	1	D-42
Image Erase Lamp	100K	—	1075-6501-01	1	D-31
AIDC Sensor	100K	—	9372-1310-31	1	D-42
Pre-Image Transfer Erase Lamp	200K ◆	—	1074-6511-03	1	D-41
PC Drum Paper Separator Fingers	100K	—	1075-0154-01	3	D-42
PC Drum Ground Plate	—	600K	1076-2541-01	1	D-45
Ozone Filter	—	600K ▲	1075-2160-01	2	D-45
Toner Collecting Bottle	—	400K	1075-5655-03	1	D-45
Cleaning Felt Pad: EP6001	200K ※	400K ◆	1075-5583-01	2	—
Cleaning Felt Pad: EP8015	200K ※	400K ◆	1162-5583-01	2	—

NOTE: K=1,000 copies

Note ◆: EP8015: 100

Note ▲: Metric Areas: 300

Note ※: Apply a coating of powder lubricant to the Cleaning Felt Pads.

Note ◆: After installing a new cleaning blade, apply a coating of powder lubricant to the Cleaning Felt Pads.

This Maintenance schedule is intended to be used as reference information for establishing effective field service activities. To keep the copier in as optimum condition as possible, it is recommended that the maintenance jobs described in this schedule be carried out.

It should be noted however, that frequency of maintenance jobs determined by the number of copies is simply a guideline. Therefore, service management personnel can revise or amend this schedule by taking into account their own individual field experiences. We feel that this will ensure more effective copier maintenance for your customers.

*The time interval (the number of copies produced) at which each component is cleaned or replaced is determined based on the average service life of the component. More or less frequent cleaning or replacement will be necessary depending on the actual image quality and paper passage performance.

NOTE: All information in this Maintenance Schedule is subject to change without prior notice.

C: Cleaning R: Replacement Unit: 1000 Copies

1161-9005-04



EP8015/EP6001 OPTIONS MAINTENANCE SCHEDULE

AFR-1000

PM Parts	Maintenance Cycle		Part No.	Qty	Disassembly Page
	Clean	Replace			
Document Take Up Roller	30K	120K	4426-3128-02	3	D-2
Document Separator Roller	30K	120K	4426-3128-02	2	D-2
Separator Roller	30K	120K	4408-0751-01	2	D-3
Registration Roller (Drive)	30K	—	4475-3119-01	1	N/A
Registration Drive Roller	30K	—	4475-3120-01	1	N/A
Transport Roller	30K	—	4475-3118-01	1	N/A
Transport Roller	30K	—	4475-3420-01	6	N/A
Turnover/Exit Roller	30K	—	4475-4502-02	1	N/A
Turnover/Exit Roll	30K	—	4426-4412-02	4	N/A
Document Transport Belt	30K	—	4426-5501-02	1	D-1
Registration Sensor	30K	—	4426-6302-01	1	N/A

NOTE: K=1,000 copies

ST-1100

PM Parts	Maintenance Cycle		Part No.	Qty	Disassembly Page
	Clean	Replace			
Exit Roller	300K	—	4485-5126-01	1	D-6
Exit Roller	300K	—	4485-5127-01	1	D-6
Entrance Roller	300K	—	4478-3103-01	1	N/A
Entrance Roll	300K	—	4417-3412-02	4	N/A
Registration Roll	300K	—	4428-3401-01	4	D-2
Registration Roller	300K	—	4478-3107-01	1	D-2
Clutch Roller	300K	—	4478-3105-03	1	N/A
Clutch Roll	300K	—	4428-3401-01	4	N/A
Punch Trash Box	Discard punch trash	—	4478-3601-01	1	D-2

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EP8015/EP6001 OPTIONS MAINTENANCE SCHEDULE

ST-213

PM Parts	Maintenance Cycle		Part No.	Qty	Disassembly Page
	Clean	Replace			
Exit Roller	300K	—	4478-3114-02	1	D-6
Exit Roll	300K	—	4417-3412-02	4	D-6
Entrance Roller	300K	—	4478-3103-01	1	N/A
Entrance Roll	300K	—	4417-3412-02	4	N/A
Registration Roller	300K	—	4478-3107-01	1	D-2
Registration Roll	300K	—	4428-3401-01	4	D-2
Clutch Roller	300K	—	4478-3105-03	1	N/A
Clutch Roll	300K	—	4428-3401-01	4	N/A
Punch Trash Box	Discard punch trash	—	4478-3601-01	1	D-2

NOTE: K=1,000 copies

ST-212/S-209

PM Parts	Maintenance Cycle		Part No.	Qty	Disassembly Page
	Clean	Replace			
Exit Roller	300K	—	4410-3502-13	1	N/A
Exit Roll	300K	—	4428-3401-01	4	N/A
Entrance Roller	300K	—	4410-3501-01	1	N/A
Entrance Roll	300K	—	4427-3404-01	4	N/A
Registration Roller	300K	—	4410-3505-01	1	N/A
Registration Roll	300K	—	4428-3401-01	4	N/A
Clutch Roller	300K	—	4477-3512-01	1	N/A
Clutch Roll	300K	—	4428-3401-01	4	N/A
Punch Trash Box	Discard punch trash	—	4427-3613-01	1	D-2

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1161-9005-05

